



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2275

Job Sheet 168648



Part No: D2275

Job Qty: 10 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP E 02.03.27 Added in house machining NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/2/17	0.00	0.00	Start Up Machining		
100	Hardinge	10 pcs		12/3/17	0.21	1.62	Hardinge		
120	QC	10 pcs		12/3/17	0.00	0.00	QC8		
130	Packaging	10 pcs		12/3/17	0.00	0.00	Packaging3 WA003		
140	QC21-SA	10 Ea		12/3/17	0.00	0.00	QC21		

Part Op 100 - Machine as per Folio FA 213 Tumble & deburr all sharp edges
Descriptions: 130 - *** STOCK IN STEP CELL*** LOCATION : WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.250	2	60	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.975Inches $\pm$ 0.010	1.985 1.965		
2	Bushing	1.500Inches $\pm$ 0.010	1.510 1.490		
3	Bushing	0.750Inches $\pm$ 0.010	0.760 0.740	Diameter	
4	Bushing	0.100Inches $\pm$ 0.030	0.130 0.070		
5	Bushing	45.000Degrees $\pm$ 0.500	45.500 44.500	Angle	
6	Bushing	0.257Inches $\pm$ 0.006 - 0.001	0.263 0.256	Diameter	
7	Bushing	1.250Inches $\pm$ 0.030	1.280 1.220		

Plex 11/21/17 7:30 AM dart.lacelle.linda

DART
AEROSPACE
S016564

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Bushing

PART NO: D2275

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/02/17

Job No: 168648

